



ANNUAL REPORT & List of Members 2011



THE FEDERATION OF BAKERS

Contents

About FOB	4
- Who we are	
- Core Values	
- Further Information	
Chairman's Foreword	5
Director's Annual Review	6
Report from the Northern Ireland Bakery Council (NIBC)	10
Industry Statistics	12
- Total Bread Production	
- Accident Statistics	
Federation Matters	13
- Federation Staff	
- Federation Officials	
- Council Members	
- Membership	
Federation Committees	14
Federation Representatives	16
List of Members	17
- Eastern Area	
- North Eastern Area	
- North Western Area	
- South Eastern Area	
- Western Area	
- Northern Ireland Area	
- Scottish Area	
- Associate Members	
Past Chairmen	28

About FOB

Who we are

The Federation of Bakers represents the interests of the UK's largest baking companies who manufacture sliced and wrapped bread, bakery snacks and other bread products. It is a £3 billion industry at retail sales value, employing 21,000 people, supplying over 80% of the nation's bread. The Federation has eight member companies running 46 bakeries in the United Kingdom.

The Federation endeavours to deliver professional services to our members and other users of our services to an excellent standard and in genuine partnership with all our stakeholders; whether this is in the provision of advice, training or leadership in health and safety, or in our representational role, lobbying on technical issues or promoting the consumption of bread through our PR work. The way we work is embodied in our core values.

Core Values

The Federation of Bakers believes that it should seek to exceed its stakeholders' expectations of the organisation.

We will do this by:

- Pursuing best practice in everything we do
- Taking the lead in all issues relating to the bread industry
- Being a repository of knowledge about and for the bread industry
- Developing our people to their full potential

What we do and how we do it will accord to our core values of:

- Excellence
- Professionalism
- Partnership

Further Information

For further information on the Federation of Bakers and our members please contact:

The Federation of Bakers
6 Catherine Street
London WC2B 5JW
T: 020 7420 7190
F: 020 7379 0542
E: info@bakersfederation.org.uk

Chairman's Foreword



My first year as Chairman of the Federation of Bakers has been an interesting time; bringing fresh challenges for the industry.

The Federation gives a unified voice to plant bakers and makes sure that voice is heard. By speaking as a group and working to secure an audience with key opinion formers and policy makers we can help shape our future.

Food and nutrition policy and labelling both in the UK and Europe demand constant monitoring and attention. The new divisions of labour between government departments has also shaken up the way we work in certain areas, meaning we need to forge new relationships and adapt to follow new processes.

The industry continues to be dynamic and energetic and never fails to deliver new challenges requiring discussion and action.

I would like to thank Gordon Polson, Caroline Ford and Amy Yeates for their hard work over the last year and look forward to another busy year ahead.

Mark Fairweather
Chairman

Director's Annual Review



Introduction

Although we are a UK body, many of the significant decisions that will affect the future of our businesses are made in Europe. The Food Information Regulation is a key area where we have needed to focus on proposed future changes in legislation to ensure that the outcomes have been carefully thought through. Without constant monitoring we could miss something that seems innocuous but that could have a significant impact in the future.

As well as considering what will impact the industry we also keep abreast of the public image of bread and our outward appearance to consumers. It is important that our consumers continue to see bread as an important part of their daily routine. Although we see bread clearly as the healthy, affordable staple food that it is, not everyone is an advocate of plant bakery bread and criticisms from the media and celebrities can damage the reputation of our industry.

The cost of living, especially in regard to food, has continued to be a high profile topic over the last year. The focus on wheat prices peaked over the summer when the extreme weather conditions in Russia, the world's third largest wheat exporter, led to an export ban and by mid August wheat prices were rising at the fastest rate since 1973.

Industry Issues

The Responsibility Deal

The change of government in May 2010 led to a change in responsibilities for food policy. In July it was announced that the Department of Health would assume responsibility for food and nutrition marketing and communication, previously the responsibility of the Food Standards Agency, leaving them to focus on food safety.

While the Department of Health took over the responsibility for nutrition policy in England the Department for Environment, Food and Rural Affairs (Defra) gained responsibility for Country of Origin Labelling, and various other non-safety-related food labelling and food composition policies in England.

The Department of Health decided to approach the challenge of improving the population's health and wellbeing by launching the Public Health Responsibility Deal. The Deal officially launched in March this year after lengthy discussions with key groups within business, the voluntary sector, non-governmental organisations and public health bodies.

The Federation of Bakers welcomed the opportunity to work with the Department of Health and is supportive of the core commitment of promoting and enabling consumers to adopt a healthier diet and the principles of the three pledges as follows:

1. Providing calorie information for consumers in out of home settings from 1st September 2011. We agreed that we will work with our customers involved in out of home to provide them with the information on our products as they require it.
2. We recognised that further salt reduction is needed in the diet and we have a responsibility to assist in the provision of information to help people consume no more than 6g of salt per day. We remain committed to reducing salt in bread and have made significant reductions over many years including 10% in the last three years alone. Salt levels in bread meet the target agreed with the Food Standards Agency of 0.43g sodium per 100g of bread (1.1g salt) by 2010. The 2012 target is still very challenging as salt has a significant technological role in bread-making; however we are committed to working towards that target, and have on a sales weighted average basis already made significant progress. This commitment is on the basis that the pledge statement of a 10% reduction, or nearly 1g per person per day, equates to the target of 0.4g sodium per 100g of bread. Meeting such a target will always be subject to a case by case technical evaluation.

We asked that the same level of rigour is applied to other bread suppliers who are not members of FoB. The broader bread market has grown significantly in the last few years as a proportion of consumed products at a time when FoB members have been reducing salt. We asked that this 'migration' issue be recognised. It is important that all sectors move towards these lower salt levels if consumer palates are to adjust to the changes in taste. We asked for assurance that this will be monitored and asked how it will be carried out as the majority of these products have no nutritional labelling.

3. We agreed to eliminate artificial trans fats from our products by the end of 2011.

The FoB is supportive of the actions required and will contribute to the monitoring and evaluation against these pledges, be an ambassador for The Responsibility Deal and work with government on information provision and campaigns to consumers.

EU Food information Regulation

At the start of 2008 the European Commission adopted a proposal to make food labels clearer and more relevant to the needs of EU consumers, making sure they can make informed purchasing choices.

The Federation lobbied MEPs for a sustained period to ensure net quantities, selling products by number, continued to be within the directive. We are happy that common sense prevailed on this subject.

Other issues surrounding the proposal have included country of origin labelling and mandatory minimum font size. The requirement to label frozen goods which have been defrosted for sale has emerged as an issue very late in the negotiations. Seasonal products such as hot cross buns and mince pies are frequently frozen then defrosted to ensure demand can be met, so it is important that this unnecessary additional labelling measure does not come into force. The Federation will continue to voice our opinion on all relevant topics.

The implications for the labelling of flour and the future of the Bread and Flour Regulations are still unclear.

Nutrition labelling

The Federation has been closely monitoring the Nutrition and Health Claims Regulations which have been coming into force since 1 July 2007. In late 2010 the third batch of 'article 13.1' health claims opinions from the European Food Safety Authority (EFSA) were given. In

these EFSA deemed that claims about wholegrain were not possible to assess because wholegrains were not sufficiently characterised. We await developments as there is still the opportunity for this to be reconsidered by EFSA.

Acrylamide & Mycotoxins

The European Commission has developed guidance and a checklist for acrylamide levels which is a requirement for all member states. The Food Standards Agency (FSA) is implementing this in the UK. The FSA is also conducting an on-going survey of acrylamide in retail products in accordance with European Commission Recommendation. The issue of high levels of mycotoxins found in bran is also something that requires monitoring but as the levels of wheat bran used in bread making are very low the risk of any bread product exceeding the legal limit is highly unlikely.

Other initiatives

Corporate Social Responsibility

The Federation continues to develop its policy for corporate social responsibility for the plant bakery industry. The work of the CSR working group looks at key areas such as the economic value of bakery and the skills offered, food miles and availability of fresh product, carbon footprint and packaging.

Food Waste/WRAP

Our relationship with WRAP (Waste and Resources Action Programme) continues, helping to educate consumers on storage and recycling. Individual members are also working direct with WRAP attempting to reduce bakery waste in households. In March WRAP published a report on bakery waste with insights and recommendations for consumers on how to reduce bakery waste. New tips on making the most of bakery products also appeared on the Love Food Hate Waste website.

Training

The Federation continues to provide support and industry relevant training courses and resource materials tailored to meet the specific needs of our Members.

Health & Safety

The health and safety committee continue to meet regularly, chaired by Jak Thomas, to ensure they are aware of the latest legislation and that safety remains a top priority for the industry. Its excellent relationship with the Health & Safety Executive and the development of producing regular statistics which enables benchmarking against the rest of the industry has helped to keep bakers safe in the workplace. This year key areas have been: control of transport, machinery safety, process safety, entry into tunnel ovens, guarding of provers and coolers and working at heights in bakeries.

The media

The topics of health and labelling in relation to food are constantly of interest to the media. Keeping any coverage balanced and well-informed is a continual challenge. Nexus Communications work with the Federation on media relations across both the consumer and trade media, managing issues and topics of debate such as these.

All areas of the bread market appear in media coverage and the Federation strives for a balanced picture: artisan bread and baking your own are all part of the picture but we believe that the plant bakery industry should not be demonised, the consumer is free to choose and we can all happily co-exist. Looking forward to the next 12 months the Federation, along with

NABIM, intends to proactively work to protect the reputation of our plant bakeries and demonstrate to consumers that our products have a positive role to play in the nation's diet. We look forward to reporting back on progress in our report in 2012.

The cost of living, with a major focus on food and staples like bread has been an ever-present in the media over the last year, especially following the Russian export ban last summer. Bread has regularly been used as a benchmark to demonstrate the wider increase in costs.

The joint Federation of Bakers/Flour Advisory Board (FAB) PR campaign has been extremely active over the past year. A sponsorship and promotion with Delia Online from March to December 2010 saw FAB branding and recipes across the website and included in e-newsletters to subscribers.

In July 2010 the 'Get a Balance' activity saw high profile nutritionist Fiona Hunter getting the messages about bread and health directly out to consumers in a video interview that appeared on a wide variety of websites ranging from *The Independent* to *Primary Times* reaching an audience of millions.

In September 2010 The Toast of the Nation project saw the industry link with experts at Cardiff University to research smell. The study found that the comforting smell of toast was one of the UK's favourite smells, reminding them of happy memories of family life. The story secured mass media coverage in the *Daily Mail*, *Sun*, *Mirror* and *Daily Express* on *BBC News* and across local radio stations.

Education remains a key area of the campaign. The revamped Grain Chain website launched at the end of 2010 which will help future generations to see the value of including bread in their diet and help them to understand how it is made.

Gordon Polson
Director

Northern Ireland Bakery Council



The Northern Ireland Bakery Council (NIBC) continues to be the representative body for the Plant Bakeries in Northern Ireland. The members are; Allied Bakeries Ireland, Premier Bakeries Ireland and W.D. Irwin & Sons.

Raw material prices have proven a challenge this year with the world commodity prices filtering through to finished foods costs. Energy remains a major concern for the industry with Northern Ireland enduring gas and electricity costs in excess of those in other parts of Great Britain.

The Northern Ireland Assembly has put the Economy at the heart of their agenda and has responded positively, after lobbying from members and many others, with a retention of the CAP on Industrial Rates and reduction instead of removal of the Climate Change Levy (CCL) exemption for business gas users.

We still await the result of the German requested derogation on the European Regulation EU561/2006 on driving and rest hours. The Republic of Ireland has endured many economic stresses this year and the Bread Market remains intensely competitive in the Republic as in Northern Ireland.

NIBC and Manufacturing Northern Ireland (MNI) have engaged in talks with the Secretary of State for NI, Mr Owen Patterson, during his consultations on Corporation Tax reduction in Northern Ireland.

The Irish Association of Master Bakers (IAMB), which encompasses the Plant and Craft sectors in all of Ireland, held an extremely successful and beneficial conference in Belfast in October 2010 which elected Niall Irwin as President for a two year term. In two years time the Vice President Sean Stafford from the Craft sector (Flour Confectioners & Bakeries Association of Ireland) will be installed as President.

The Irish Bakers Benevolent Society (IBBS) continues to successfully raise funds and financially support those in need in our industry. The NIBC has two Director members and the President chairs the management meetings of the IBBS. The Society has enjoyed the support of the Presidents of NAMB, Scottish Bakers and the Master of the Worshipful Company of Bakers at their events.

NIBC members continue to represent the industry on various bodies:

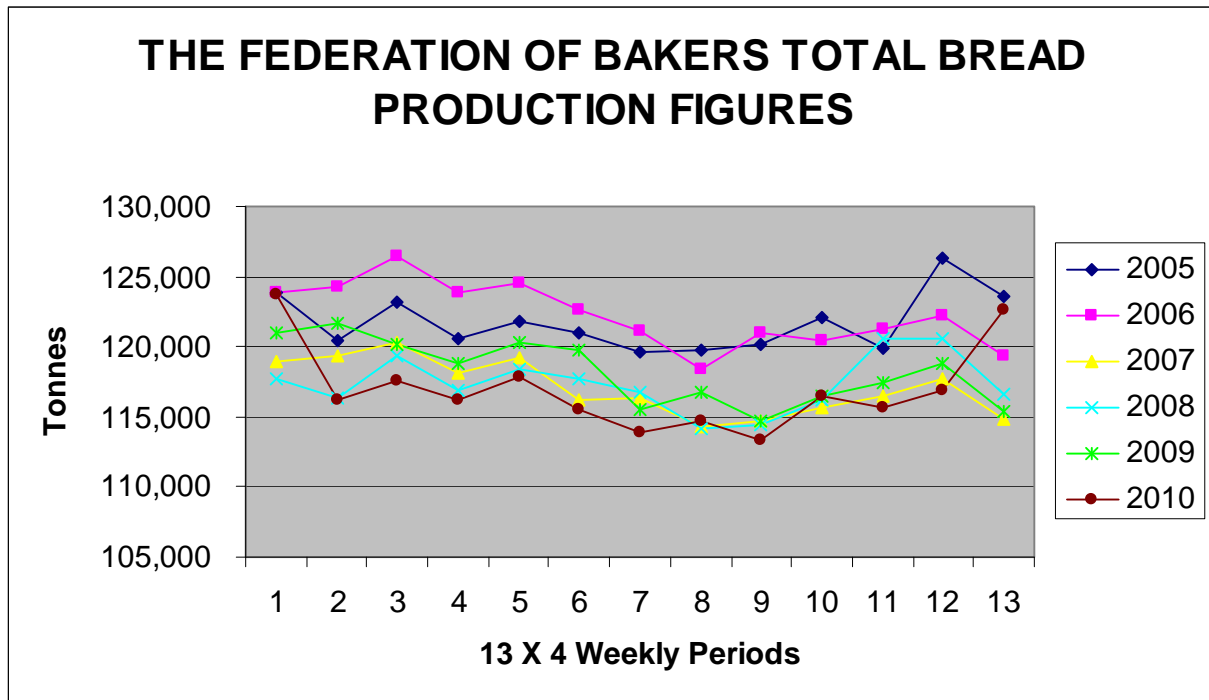
- Manufacturing Northern Ireland (MNI)
- Northern Ireland Food and Drink Association (NIFDA)
- Northern Ireland Food and Drink Training Council
- Confederation of British Industry (CBI)

Mr. Peter Henry and Mr. Paul Simpson succeed Mr. Alan Hempton and Mr. Alan Stephens at Allied Bakeries Ireland and Premier Bakeries Ireland respectively and we wish them many years in the Industry.

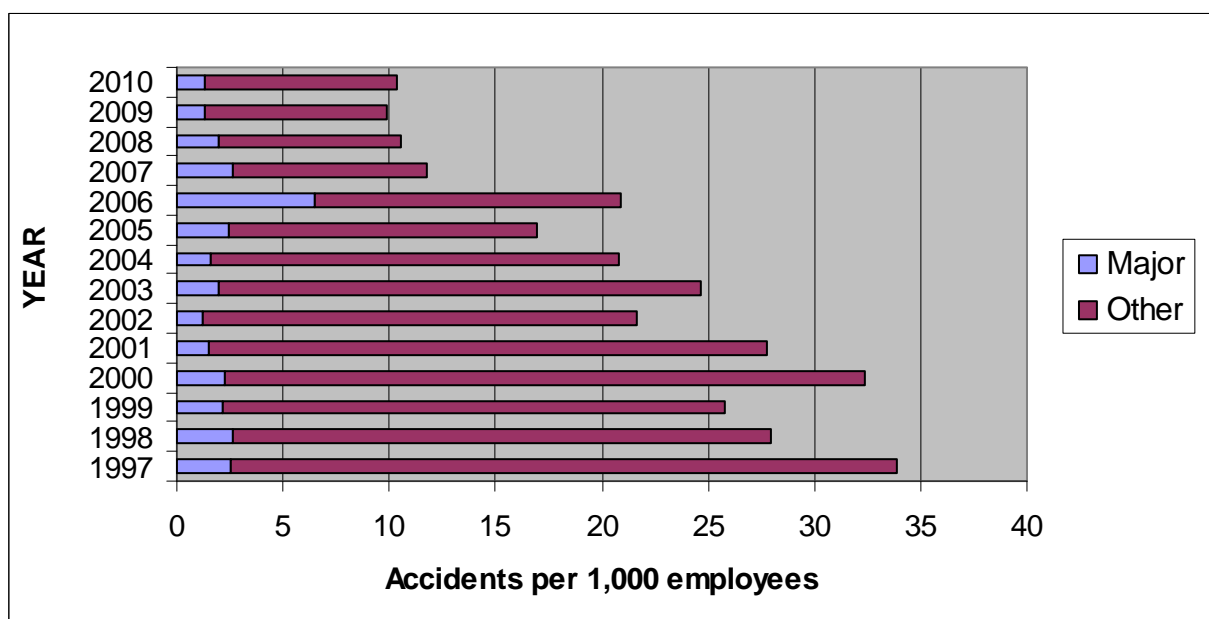
R. K. Niall Irwin
Chairman – NIBC

Industry Statistics

Federation Members' Bread Production



Federation Members' Accident Statistics



Federation Matters

FEDERATION STAFF

Gordon Polson Director
gordon.polson@bakersfederation.org.uk

Amy Yeates Executive Secretary
amy.yeates@bakersfederation.org.uk

Caroline Ford Training/Health & Safety Coordinator
caroline.ford@bakersfederation.org.uk

FEDERATION OFFICIALS

2010/2011

Chairman	Mark Fairweather
Vice Chairman	Paul Molyneux
Treasurer	Brian Irwin

Nominations 2011/2012

Chairman	Mark Fairweather
Vice Chairman	Paul Molyneux
Treasurer	Brian Irwin

FEDERATION COUNCIL

Mark Fairweather	Allied Bakeries
Joseph Street	Fine Lady Bakeries
Mike Roberts	Frank Roberts & Sons
Paul Molyneux	Hovis
Malcolm Keat	Warburtons
James Watson	Wm. Jackson & Son
Brian Irwin	W. D. Irwin & Sons

MEMBERSHIP

The current number of bakeries in membership of the Federation is: **47**

The current number of Associate Members of the Federation is: **11**

England and Wales		Scotland	3
<i>Eastern</i>	4	Northern Ireland	3
<i>North Eastern</i>	6	Total:	6
<i>North Western</i>	12		
<i>South Eastern</i>	12		
<i>Western</i>	7	Associate Members	11
Sub Total:	41	Total:	58

Federation Committees

Climate Change Levy Working Group

Gordon Polson (*Chairman*)
 Peter Henry / Neville Jones
 Sue Burrell
 Graeme Westland
 Chris Anderson / Chris Roberts
 Stephen Reeson
 Byron Cooper / Martin Martlew / Mark Owen
 Trevor Oakley
 Niall Irwin

Federation of Bakers
 Allied Bakeries
 Allied Technical Centre
 Premier Foods
 Fine Lady Bakeries
 FDF
 Frank Roberts & Sons
 Warburtons
 W D Irwins

Corporate Social Responsibility Working Group

Sarah Miskell (*Chairman*)
 Nigel Toon
 Paul Molyneux
 Michael Murphy
 Mike Roberts
 Jo Cox
 Donna Gilbert
 Gordon Polson

Warburtons
 Allied Bakeries
 Hovis
 W D Irwins
 Frank Roberts & Sons
 Fine Lady Bakeries
 Wm. Jackson & Son
 Federation of Bakers

Health & Safety Committee

Jak Thomas (*Chairman*)
 Graeme Westland
 Christine Anderson
 Martin Martlew
 Paul Rhodes
 Simon Parry
 Richard Stevenson
 Dr. Trevor Smith
 Paul Fenner
 Donna Gilbert
 Jason Allen
 Gordon Polson

Allied Bakeries
 Premier Foods
 Fine Lady Bakeries
 Frank Roberts & Sons
 Greggs
 HSE
 NAMB
 PMI Health Group
 Warburtons
 Wm. Jackson & Son
 Delifrance
 Federation of Bakers

Public Relations Committee

Jonathan Wilson (*Chairman*)
 Lindsey Ormond
 David Howlett
 Carolyn Chadwick
 Richard Hayes
 Alexander Waugh
 Alan Moutter
 Wendy Marshall / Carolyn Fisher
 Gordon Polson / Amy Yeates

Allied Bakeries
 Hovis
 Fine Lady Bakeries
 Frank Roberts & Sons
 Warburtons
 nabim
 Delifrance
 Flour Advisory Bureau
 Federation of Bakers

Federation Committees (.../Cont'd)

Technical Panel

Paul Molyneux (*Chairman*)

Alasdair Tucker

Nicky Gillett

Anita Ryder

Linda Komaclo

Karol Roberts

Colin Kelly / Jill Charlton

Paul Berry

John Hammond / Gary Tucker

Gordon Polson / Amy Yeates

Hovis

Premier Foods

Allied Bakeries

Fine Lady Bakeries

Delifrance

Frank Roberts & Sons

Warburtons

Wm. Jackson & Son

Campden BRI

Federation of Bakers

Federation Representatives

Association Internationale de la Boulangerie Industrielle (AIBI)

Presidium

Joseph Street Fine Lady Bakeries
Gordon Polson Federation of Bakers

Confederation of British Industry (CBI)

Health & Safety Contact Group

Graeme Westland Premier Foods
Jak Thomas Allied Bakeries
Gordon Polson Federation of Bakers

Trade Association Council

Gordon Polson Federation of Bakers

Food Chain Centre

Cereals Industry Forum

Gordon Polson Federation of Bakers

National Association of British & Irish Millers (nabim)

Flour Advisory Bureau Management Committee

Gordon Polson Federation of Bakers

UK Baking Industry Consultative Committee (UKBICC)

Carol Vallis Allied Technical Centre
John Hammond Campden BRI
Gordon Polson Federation of Bakers

Food and Drink Federation (FDF)

FDF Council

Joseph Street Fine Lady Bakeries
Jeff Baxter/Jo Butten Premier Foods
Gordon Polson Federation of Bakers

FDF Associations Health & Wellbeing Group

Gordon Polson Federation of Bakers

FDF Biofuels Working Group

Gordon Polson Federation of Bakers

FDF Employment & Skills Committee

Allan Wheelwright Wm. Jackson & Son
Brian Carlton Premier Foods
Caroline Jones Warburtons
Gordon Polson Federation of Bakers

FDF Environment Regulation Working Group

Andrew Randall Premier Foods
Sue Burrell Allied Technical Centre
Paul Fenner Warburtons

FDF Food Hygiene Committee

Deborah Christopher Allied Technical Centre
Andy Walker Premier Analytical Services
Roy Betts Campden BRI

FDF Food Ingredients Committee

Madeline Jones Allied Technical Centre
Gareth Edwards Premier Analytical Services

FDF Food Law & Labelling Committee

Jeff Baxter/Alasdair Tucker Premier Foods
Gareth Edwards Premier Analytical Services
Madeleine Jones/Carol Vallis Allied Technical Centre
Jill Charlton Warburtons
Gordon Polson Federation of Bakers

FDF Nutrition Committee

Nicky Gillett Allied Bakeries
Jo Butten Premier Foods
Jill Charlton Warburtons
Gordon Polson Federation of Bakers

FDF Occ. Health & Safety & Resilience Group

Jak Thomas Allied Bakeries
Steve Hulse Premier Foods
Eric Bell Warburtons

FDF Food Safety & Scientific Steering Group

Jeff Baxter Premier Foods
Clare Hazel Premier Analytical Services
Colin Kelly Warburtons
Gordon Polson Federation of Bakers

List of Members

Please note * denotes company head office

Eastern Area

Hovis Main Road Watnall Nottingham NG16 1HB	S. Clarke	(08707) 288 888	Premier Foods
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Hovis 480 Thurmaston Boulevard Unit 1, Troon Way Leicester LE4 9LN	S. Hardy	(08707) 288 888	Premier Foods
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Warburtons Limited Meadowbank Way Mushroom Farm Eastwood Nottingham NG16 3SA	C. Palmer	(01773) 533303	IND
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Delifrance (UK) Ltd 17 Chartwell Drive Industrial Estate Wigston Leicestershire LE18 2FL	I. Dobbie	(0116) 257 1871	
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North Eastern Area

A. B. Northern Kingsway Team Valley Trading Estate Gateshead NE11 0LT	P. Love	(0191) 491 0077	AB
Hovis Gain Lane Thornbury Bradford W. Yorks. BD3 7DX	P. Dawson	(08707) 288 888	Premier Foods
Jackson's Bakery Limited 40 Derringham Street Hull HU3 1EW	J. Watson	(01482) 301100	IND
Warburtons Limited Wakefield Bakery Expressway Tuscany Park Wakefield, W. Yorks. WF6 2TZ	C.K. Wrigley	(01924) 244100	IND
Warburtons Limited 26/28 Shelley Road Newburn Industrial Estate Newcastle-upon-Tyne NE15 9RT	D. Bond	(0191) 229 0166	IND
Warburtons Limited West of Yarm Road Stockton-on-Tees TS18 3RP	S. Merritt	(0191) 229 0166	IND

North Western Area

A. B. Liverpool Dunningsbridge Road Netherton Liverpool L30 6TG	T. Bright	(0151) 523 7100	AB
A. B. Pennine Ashton Road Bredbury Nr. Stockport, Cheshire SK6 2RE	C. Hampson	(0161) 406 3160	AB
A. B. Stoke Liverpool Road Cross Heath, Stoke Newcastle under Lyme, Staffs. ST5 9HT	T. Bright	(01782) 717373	AB
Hovis Cale Lane Aspull Wigan, Lancs. WN2 1HD	M. Sawyer	(08707) 288 888	Premier Foods
Fine Lady Bakeries Limited Grimshaw Lane Newton Heath Manchester M40 2BA	J.S. Street	(01295) 227600	IND
Frank Roberts & Sons Ltd. Rudheath Northwich Cheshire CW9 7RQ	M. Braddock	(01606) 41122	IND*
Aldred's the Bakers 5-6 Harcourt Close Manners Avenue Manners Ind. Est. Ikeston DE7 8EF	D. Love	(0115) 932 4822	Frank Roberts & Sons Ltd.
P & A Davies Hawarden Ind. Est. Manor Lane Hawarden CH5 3QZ	S. Hazlett	(01244) 381567	FrankRoberts & Sons Ltd.

North Western Area (.../Cont'd)

Warburtons Limited Back o'th' Bank House Hereford Street Bolton BL1 8HJ	W. R. Warburton	(01204) 531004	IND*
Warburtons Limited Hereford Street (Bakery) Bolton BL1 8JB	P. Haworth	(01204) 523551	IND
Warburtons Limited 6 Britannia Way Britannia Business Park The Valley Bolton BL2 2HH	P. Haworth	(01204) 366400	IND
Warburtons Limited Brinwell Road Blackpool Lancs. FY4 4QU	J. Hall	(01253) 792135	IND
Warburtons Limited Billington Road off Rossendale Road Burnley BB11 5BX	G. Stephenson	(01282) 456311	IND
Warburtons Limited Glebe Street Shaw Oldham Lancs. OL2 7SF	S. Merritt	(01706) 847744/5	IND

South Eastern Area

Allied Bakeries Limited 1 Kingsmill Place Vanwall Road Vanwall Business Park Maidenhead Berks. SL6 4UF	M. Fairweather	(01628) 764300	AB*
A. B. Southern Cray Avenue Orpington Kent BR5 3RT	P. Hughes	(01689) 881111	AB
A. B. Eastern Cartwright Road Stevenage Herts. SG1 4QA	M. Lythgoe	(01438) 359611	AB
A. B. London Argall Avenue Leyton London E10 7AB	J. Butler	(020) 8556 1031	AB
Hovis Hovis Court P O Box 527 69 Alma Road Windsor, Berks. SL4 3HD	S. Devereux	(08707) 288 888	Premier Foods*
Hovis Sebon Bakery 15 Ellis Road Mitcham Surrey CR4 4HX	R Walton	(08707) 288 888	Premier Foods

South Eastern Area (.../Cont'd)

Hovis Toynbee Road Eastleigh, Hants. SO5 9YU	D. Elmer	(08707) 288 888	Premier Foods
Hovis Belmont Road Erith Kent DA8 1JZ	A. Doran	(08707) 288 888	Premier Foods
Hovis Chaucer Road Forest Gate London E7 9NA	M. Pedder	(08707) 288 888	Premier Foods
Hovis Oldfield Lane North Greenford Middx. UB6 0AU	B. Hurst	(08707) 288 888	Premier Foods
Fine Lady Bakeries Limited Southam Road Banbury Oxon OX16 2RE	J. S. Street	(01295) 227600	IND
Warburtons Limited Delta Park Millmarsh Lane Enfield Middx. EN3 7XG	C. Morris	(020) 8344 4400	IND

Western Area

A. B. Wales & West Maes-y-Coed Road Birch Grove Cardiff CF14 4UZ	M. Auden	(02920) 623391	AB
A. B. Midlands Birmingham Road West Bromwich B71 4JH	A Hodson	(0121) 553 2988	AB
Hovis Granby Avenue Garretts Green Birmingham B33 0TL	K. Sarwar	(08707) 288 888	Premier Foods
Hovis Avonmouth Way Avonmouth Bristol BS11 8DQ	M. Wood	(08707) 288 888	Premier Foods
Warburtons Limited 11 Moorcroft Drive Moorcroft Park Wednesbury West Midlands WS10 7DE	J. Atkins	(0121) 505 5200	IND
Warburtons Limited Wern Industrial Estate Rogerstone Newport South Wales NP10 9FQ	D. Williams	(01633) 895797	IND
Warburtons Limited Govier Way Western Approach Business Park Severn Beach Bristol BS35 4GG	D. Williams	(01454) 636000	IND

Northern Ireland Area

Allied Bakeries Ireland 2-12 Orby Link Road Belfast BT5 5HW	P. Henry	(028) 9070 6160	AB
W. D. Irwin & Sons Limited The Food Park Carne Portadown County Armagh BT63 5WE	B. H. Irwin	(028) 3833 2421	IND
Premier Bakeries Ireland Apollo Road Belfast BT12 6LP	A. B. Stephens	(08707) 288 888	Premier Foods

Scottish Area

A. B. Scotland
180 Glentamar Road
Glasgow
G22 7UP

J. Jackson

(0141) 347 4160

AB

Hovis
783 Duke Street
Glasgow
G31 1LL

S. Martin

(08707) 288 888

Premier Foods

Warburtons Limited
Sholto Crescent
Righead Industrial Estate
Bellshill
Lanarkshire
ML4 3LX

I. Connell

(01698) 741066

IND

Associate Members

ADM Milling Ltd. Kingsgate 1 King Edward Road Brentwood Essex CM14 4HG	T. Cook	(01277) 262525
Baker Perkins Ltd. Manor Drive Paston Parkway Peterborough PE4 7AP	D. Bassett	(01733) 283000
British Bakels Ltd. Granville Way Bicester Oxon OX26 4JT	A. Abass	(01869) 247098
Campden BRI Chipping Campden Glos. GL55 6LD	S. Walker	(01386) 842000
Cereform Limited Barn Way Lodge Farm Industrial Estate Northampton NN5 7UW	A. Pollard	(01604) 755522
Edme Limited Mistley, Manningtree Essex CO11 1HG	D. Amos	(01206) 393725

Associate Members (.../Cont'd)

Fuerst Day Lawson – Seeds & Natural Products Division

Devon House
58-60 St. Katherine's Way
London
E1W 1JP

T. Martin (020 7) 488 0777

GB Ingredients

Dock Road
Felixstowe
Suffolk
IP11 3QW

M. Chell (01394) 606400

Lesaffre Group

DCL Yeast Limited
Alloa Business Centre
Whins Road
Alloa
Clackmanannshire
Scotland
FK10 3SA

M. Abraham (01259) 727700

Puratos Limited

Buckingham Industrial Park
Buckingham
MK18 1XT

D. Oakley (01280) 822860

Zeelandia Limited

Unit 4, Radford Way
Billericay
Essex
CM12 ODX

K. Cunningham (01277) 651966

Past Chairmen

1942/46	S. Brookes	1971/72	T. W. H. Curtis
1946/48	J. R. MacLeod	1972/73	G. E. Vere
1948/49	R. N. Cannon OBE	1973/74	G. Springall
1949/50	S. G. Taylor	1974/75	T. W. H. Curtis
1950/51	J. N. Frears CBE	1975/76	M. Rogers
1951/52	G. Halford/C. R. Morgan	1976/79	T. W. H. Curtis OBE
1952/53	C. R. Morgan	1979/80	G. F. Kilburn AFC
1953/54	C. O. Harrison	1980/82	R. F. Lister
1954/55	D. Watt	1982/83	R. F. Lister/S. Jones
1955/56	J. Bosomworth	1983/84	S. Jones
1956/57	A. G. Birkett	1984/87	K. J. Wroe
1957/58	F. A. Bates MBE	1987/89	R. G. Murray
1958/59	T. W. H. Curtis	1989/91	M. Handley
1959/60	A. T. Carder	1991/94	D. P. Roberts
1960/62	H. Colbourne	1994/96	P. N. Wilkinson
1962/63	J. H. Stevens	1996/98	D. N. C. Garman
1963/64	C. S. A. Tootal	1998/00	P. W. Farnsworth
1964/65	C. G. Sharrock	2000/02	P. Baker
1965/66	D. G. Marsh	2002/04	W. R. Warburton
1966/67	A. C. Parsonson	2004/07	H. M. Warnick
1967/68	W. E. Gunstone	2007/08	B. Robinson
1968/70	A. J. Willson	2008/10	J. Street
1970/71	G. Springall	2010/11	M. Fairweather



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